

6

Work Order ID 51059

July 30, 2009 8:23:01 AM



Page 1

Item ID: D205-523-013

Accept



Setup Start



Revision ID: A

Stop



Item Name: Heli Rappel, 500lb

Start Date: 08/20/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 09/03/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: mf

Date: 09-07-30 Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9301	Rev A								

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file & type labels as per PPP D205-523-013, CHG 002

for BG 09/07/31 8 09/08/24

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/8/21 40 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 5 09/08/24

QC 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Package as per PPP D205-523-013 Stock <input type="checkbox"/> Location: <u>41</u>	<input type="checkbox"/> Identify and <u>Rev C</u>							
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/8/24 41 Rev C

09/08/25 HJ 4 09-8-24

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NOTE: Date & initial all entries

Picklist Print

July 30, 2009 8:23:00 AM

Page 1

1/3

Work Order ID: 51059

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb





Start Date: 08/20/2009

Required Date: 09/03/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S H D205-523-043RevN/A  Slide Bar Assembly		Manufactured	No			110	Each	0.0000	4.0000		51060	sf
S H D2224RevE  Rappel Anchor		Manufactured	No			110	Each	10.0000	4.0000		50813	sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST489

10

50014

10

S
H
D2229RevB



Doubler

Manufactured No

110

Each

34.0000

8.0000



50875

sf
9/8/21 (40)
S

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST021

34

50812

34

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

Page 2

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Parent Item: D205-523-013RevA



Parent Item Name: Heli Rappel, 500lb

Start Date: 08/20/2009

Required Date: 09/03/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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ANS-14A
Bolt

Purchased

No

110

Each

93.0000

16.0000



M110363 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

93

104547

2

106166

8

111605

13

112243

50

112314

20

MS21042L5

Purchased

No

110

Each

1,639.000

16.0000



111636 SP
9/8/21 (42)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1639

110382

10

111127

129

111636

500

112314

1000

Nut

July 30, 2009 8:23:00 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD516

Purchased

No

110

Each

1,799.000

32.0000



112080

500

Washer

9/8/21

(40)

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

1799

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

44

112082 ✓

948

112314

500

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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25.4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

520523

REFERENCE ON